

PFAFF

fine sewing

1245 1246

Single and two-needle lockstitch flat bed sewing machines with unison feed

单针及双针锁式线迹平板式缝纫机带复合送科



1245/1246

Application/用途:

Sewing of medium-heavy materials, e.g. furniture and car upholstery, leather clothing, leather goods, etc.

用于中厚料，例如家具和汽车装饰上，皮衣，皮制品等。

Features/特点:

- High traction due to unison feet.
由于综合送料，送料强劲有力。
- Even feed motion without any ply-shift of individual layers.
均匀送料，层与层之间不会滑移。
- Large vertical rotary hook with 60% more bobbin thread capacity than other standard-sized hooks.
立式大旋梭，梭芯容量比标准旋梭大60%。
- Automatic hook lubrication.
自动旋梭润滑。
- Efficient hook protection against thread jamming due to standard built-in overload coupling (M).
由于标准配备的内藏式过载离合装置，有效地保护了旋梭，防止卡线。
- Rugged and durable.
经久耐用。
- The high top feed lift (7 mm) allows trouble-free sewing of thick materials and easy sewing over cross seams.
由于较高的上送料提升（7mm），使其能加工各种厚料，同时各种十字缝或其他交叉缝也很容易。
- Easy to service.
维修方便。
- Easy loading and unloading - even of bulky material - due to a high fabric clearance of 14 mm.
由于可容纳的布料高度达14mm，即使是很膨胀的面料，装上卸下也很容易。

Available as add-on kit/可购附加组:

PFAFF 1245:	6/07 CN	Special part set for seams with particularly bulky cross seams stitch length max 6 mm, available for machines with thread trimmer -900/56 and for machines without thread trimmer. 配备特殊配件组，用于缝制特别宽松交叉线缝，最长可达6mm，机器可配-900/56剪线器，也可不配。
	-6/07 Cn8	Same as -6/07 CN, but stitch length 8 mm 与-6/07 CN一样，但线迹最长可达8mm
	-17/01-650/03 CN	Part set for binding, without binder (for machines without P) 此配件组用于包边，不带包边器(适用于不带P的机器)
	-40/01 CN x 5.0	Piping part set for piping size 5 mm, device for the manufacture and simultaneous insertion of piping between two plies of fabric, device fastened on retractable carrier. 嵌条尺寸为5mm的滚边部件，适用于生产以及同时在两层缝料间放入嵌条，该附件被固定在可伸缩的拖板上
PFAFF 1246:	-6/01 CN	Standard part set for plain seaming operations, available for machines with or without thread trimmer -900/56. 一般缝纫操作所用的标准配件组，有无切线装置-900/56都可使用此配置 Needle gauges/针距: x 4.8; x 8.0; x 10.0; x 12.0



**Standard Supply Program:
可供标准机型:**

Hook protection device (M)
旋梭保护装置 (M)
Four-motion-drop-feed feed (P)
四步下送料
Thread trimmer -900/56
切线装置-900/56
Automatic presser-foot lifter/
backtacking system -910/97
自动抬压脚
加固系统-910/97
Stitch length in mm
缝迹长度 (mm)
Needle gauge in mm
针距 (mm)

1245-6/01 CLPMN	●	●			6		
1245-6/01 CLPMN8	●	●			8		
1245-6/01 CLMN8	●				8		
1245-6/01-900/56 CLPMN	●	●	●		6		
1245-6/01-900/56 CLPMN8	●	●	●		8		
* 1245-6/01-900/56-911/97 CLPMN	●	●	●	●	6		
1246-6/01 CL x 6.4 PMN	●	●			6	6.4	
1246-6/01-900/56 CS x 6.4 MN	●		●		8	6.4	
* 1246-6/01-900/56-911/97 CS x 6.4 PMN	●	●	●	●	6	6.4	

* An air filter/pressure regulator -925/03 is required for the operation of all machines with -911/97.

* 对所有配备-911/97的机器都需要配置空压调节器-925/03

C = for sewing medium-heavy to heavy materials
缝制中厚-厚料

L = leather
皮革类

S = fabric
纺织品

P = four-motion-drop-feed
四步下送料



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Technical data/技术参数:

Stitch type/缝目类型:

301 (lockstitch/锁式线迹)

Max speed/最高缝速:**

2800

Top feed lift/上送提升:

7 mm

Fabric clearance/缝厚:

max. 14 mm

Needle system/机针型号: 134-35**Needle size/机针规格:**

(Nm in 1/100 mm):

110-140

Balance wheel/平衡轮:

80 mm eff. dia

Motor power/马达动力:

0.370 or 0.550 kw, depending on equipment

0.370或0.550kw根据设备

Clear work space/工作范围:

270 x 115 mm

Carton dimensions/纸箱体积:

77 x 62 x 38 cm

PFAFF 1245:**Bedplate dimensions/底板尺寸:**

476 x 177 mm

Net weight/净重:

(sewing head) approx. 36 kg

(机头) 大约. 36 kg

Gross weight/毛重:

(sewing head in carton) approx. 44 kg

(机头置于纸箱内) 大约. 44kg

PFAFF 1246:**Bedplate dimensions/底板尺寸:**

518 x 177 mm

Net weight/净重:

(sewing head) approx. 38 kg

(机头) 大约. 38 kg

Gross weight/毛重:

(sewing head in carton)

Approx. 46 kg

大约.46 kg

This machine is equipped with finger-guard, belt- and take-up lever guards as standard.

Subject to changes in design, weight and dimensions.

机器按标准配置护手板, 皮带罩, 挑线杆防护罩。

根据设计, 重量和尺寸有所不同。

** = depending on setting of top feed lift, material and production process.

** = 根据上送提升设置, 车缝材料和生产过程而定。

Contact